

ABSTRACT OF THE DISCLOSURE

A photoreceptor including an electroconductive substrate; a charge generation layer located overlying the electroconductive substrate optionally with an intermediate layer therebetween; and a charge transport layer formed overlying the charge generation layer using a non-halogenated solvent and including a charge transport material and a resin, wherein the charge generation layer includes a polyvinyl acetal resin and a charge generation material having an average particle diameter less than a roughness of a surface of either the electroconductive substrate or the intermediate layer, on which the charge generation layer is located.